



9074-66 HIGH SOLIDS PHENOLIC RED OXIDE PRIMER

9074-66 High Solids Red Oxide Primer is a high performance phenolic alkyd, rust inhibitive primer. Designed for use under most conventional topcoats including 2 component epoxies, and most oleoresinous systems.

- **1. RECOMMENDED USES:** Use as shop or field primer for iron, steel, tanks, and machinery.
- **2. LIMITATIONS:** Do not paint over chalk, dust, dirt, grease, mildew, rusty or glossy surfaces. For interior/exterior use. Apply only when the atmospheric temperature and surface temperature will remain above 50°F, and not in foggy or rainy weather.
- 3. RECOMMENDED PRIMERS: Two finish coats of 860 Imflo Enamel, 1200 Polyflex Epoxy, 7000 Instant Enamel, 7500 QD High Solids Enamel, 8600 Water Borne Enamel, 1300 Acrylic Epoxy Enamel, and other conventional enamel topcoats.
- **4. COLOR:** Red Oxide 9074 -66~ Paint is Rule 66 compliant

5. TECHNICAL DATA:

Drying Time:	@ 77°F and 50% RH
	15 mins TO THE TOUCH
	1 hr - TO HANDLE
	1-2 hrs TO RECOAT
Finish:	Flat
Coverage:	427 SQ. Ft. @ 1 MIL DFT
Viscosity:	60-85 KU
Vehicle Type:	Phenolic Alkyd Resin
Solids By Volume:	53.5 + 2.0%
Weight Per Gallon:	12.58 LB + 2.0%
Flash Point:	45°F
VOC:	402 g/l

- **6. SURFACE PREPARATION:** Surface must be dry and free of chalk, dirt, grease, oil and mildew. Hand tool cleaning (SSPC-SP2) or power tool cleaning (SSPC-SP3) is preferred.
- **7. MIXING:** One component. Stir thoroughly in a lifting motion before using.

8. THINNING: VM&P Naptha

9. SHELF LIFE: 12 Months

10. CLEAN-UP: VM&P Naptha

11. CAUTION: PROTECT FROM FREEZING: VAPOR MAY BE HARMFUL. BREATHING OF VAPOR MAY CAUSE RESPIRATORY IRRITATION. USE ONLY WITH ADEQUATE VENTILATION. CAUSES EYE IRRITATION. DO NOT TAKE INTERNALLY. IN CASE OF SPILLAGE ABSORB AND DISPOSE OF ACCORDING TO LOCAL REGULATIONS. KEEP OUT OF REACH OF CHILDREN.

FIRST AID: IN CASE OF SKIN CONTACT, FLUSH WITH PLENTY OF WATER; FOR EYES, FLUSH WITH RUNNING WATER FOR 15 MINUTES AND GET MEDICAL ATTENTION. IF EFFECTED BY INHALATION, MOVE TO FRESH AIR. IF SWALLOWED, CALL PHYSICIAN IMMEDIATELY. DO NOT INDUCE VOMITING.

NOTE: ALL TECHNICAL ADVICE, RECOMMENDATIONS AND SERVICES RENDERED BY THE SELLER IS GRATIS. SELLER ASSUMES NO LIABILITY WHATSOEVER FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. ANY INFORMATION CONTAINED HEREIN IS BELIEVED BY THE SELLER TO BE RELIABLE AND INTENDED FOR THE USES BY PERSONS HAVING SKILL AND KNOW-HOW, AT THEIR DISCRETION AND RISK. FINAL DETERMINATION OF THE SUITABILITY FOR THE USE CONTEMPLATED AND THE MANNER OF USE IS THE SOLE RESPONSIBILITY OF THE USER.



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