

9001 Red Oxide Primer is a fast drying shopcoat metal primer designed to be lead & chromate free. It is formulated for use in normal or light industrial environments. It dries to a hard finish that will take gloss enamel top coats without alligating or cracking.

**1. RECOMMENDED USES:** Shop or field priming of structural and miscellaneous steel, tanks, and machinery.

**2. LIMITATIONS:** Do not paint over chalk, dust, dirt, grease, mildew, rusty or glossy surfaces. For interior/ exterior use. Apply only when the atmospheric temperature and surface temperature will remain above 50°F, and not in foggy or rainy weather. Not to be recoated with aromatic or other strong solvent paints.

**3. RECOMMENDED PRIMERS:**  
860 Imflo Enamel, 8600 Water Borne Enamel, 7000 Instant enamel, and other conventional enamel topcoats.

**4. COLOR:** Red oxide

**5. TECHNICAL DATA:**

**Drying Time:** .....@ 77°F and 50% RH  
15 mins. - TO THE TOUCH  
1 hr - TO HANDLE  
8-12 hrs. - TO RECOAT

**Finish:** ..... Eggshell

**Coverage:** .....809 SQ. Ft. @ 1 MIL DFT

**Viscosity:** .....75-85 KU

**Vehicle Type:** ..... Alkyd-resin

**Solids By Volume:** ..... 50.46 + 2.0%

**Weight Per Gallon:** ..... 12.04 LB + 2.0%

**Flash Point:** ..... 45°F

**VOC:** ..... 377 g/l

**6. SURFACE PREPARATION:** Surface must be dry and free of chalk, dirt, grease, oil and mildew. Hand tool cleaning (SSPC-SP2) or power tool cleaning (SSPC-SP3) is preferred.

**7. MIXING:** One component. Stir thoroughly in a lifting motion before using.

**8. THINNING:** Mineral spirits or VM&P Naptha if necessary

**9. SHELF LIFE:** 12 Months

**10. CLEAN-UP:** Mineral spirits.

**11. CAUTION:** PROTECT FROM FREEZING: VAPOR MAY BE HARMFUL. BREATHING OF VAPOR MAY CAUSE RESPIRATORY IRRITATION. USE ONLY WITH ADEQUATE VENTILATION. CAUSES EYE IRRITATION. DO NOT TAKE INTERNALLY. IN CASE OF SPILLAGE ABSORB AND DISPOSE OF ACCORDING TO LOCAL REGULATIONS. KEEP OUT OF REACH OF CHILDREN.

**FIRST AID:** IN CASE OF SKIN CONTACT, FLUSH WITH PLENTY OF WATER; FOR EYES, FLUSH WITH RUNNING WATER FOR 15 MINUTES AND GET MEDICAL ATTENTION. IF EFFECTED BY INHALATION, MOVE TO FRESH AIR. **IF SWALLOWED, CALL PHYSICIAN IMMEDIATELY. DO NOT INDUCE VOMITING.**

**NOTE:** ALL TECHNICAL ADVICE, RECOMMENDATIONS AND SERVICES RENDERED BY THE SELLER IS GRATIS. SELLER ASSUMES NO LIABILITY WHATSOEVER FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. ANY INFORMATION CONTAINED HEREIN IS BELIEVED BY THE SELLER TO BE RELIABLE AND INTENDED FOR THE USES BY PERSONS HAVING SKILL AND KNOW-HOW, AT THEIR DISCRETION AND RISK. FINAL DETERMINATION OF THE SUITABILITY FOR THE USE CONTEMPLATED AND THE MANNER OF USE IS THE SOLE RESPONSIBILITY OF THE USER.

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